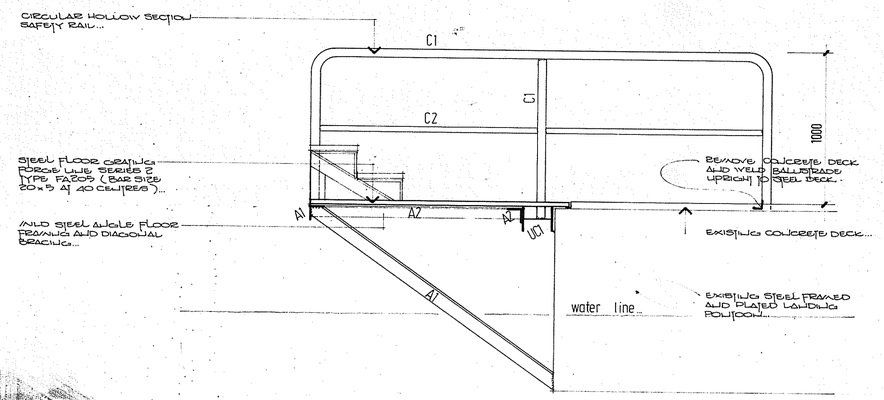
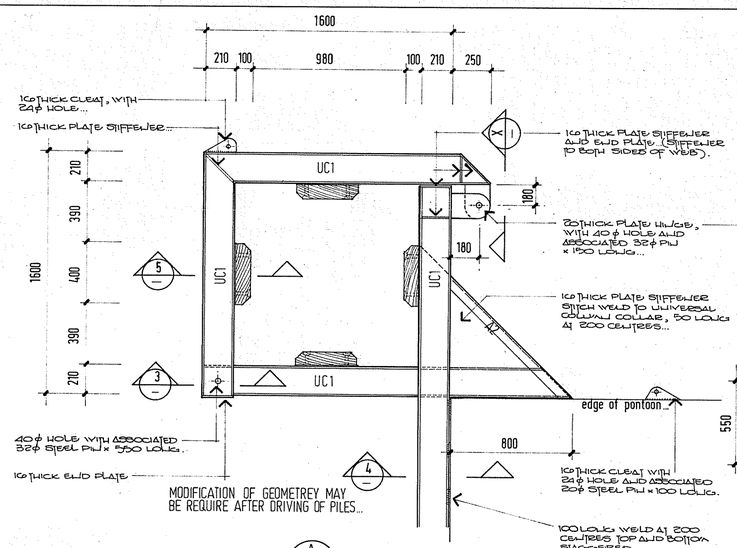
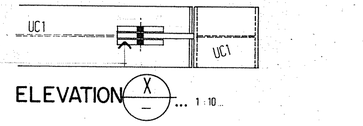


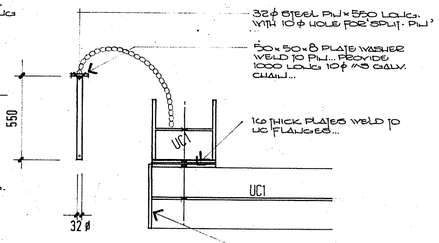
SECTION 1 ... 1 : 20...



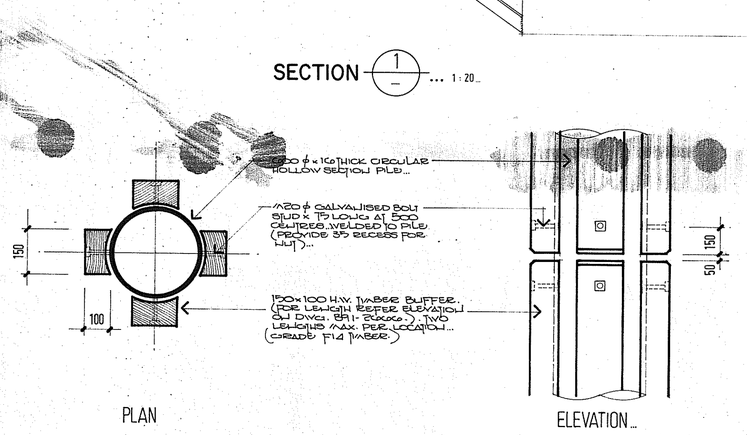
DETAIL A ... 1 : 20...

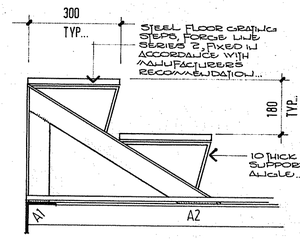


ELEVATION X ... 1 : 10...

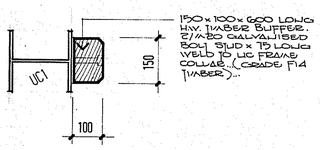


SECTION 3 ... 1 : 10...

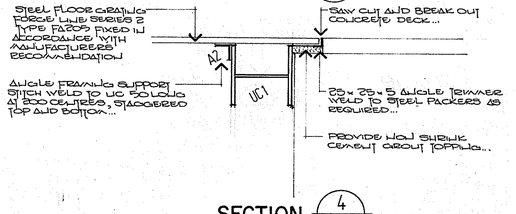




SECTION 2 ... 1 : 10...

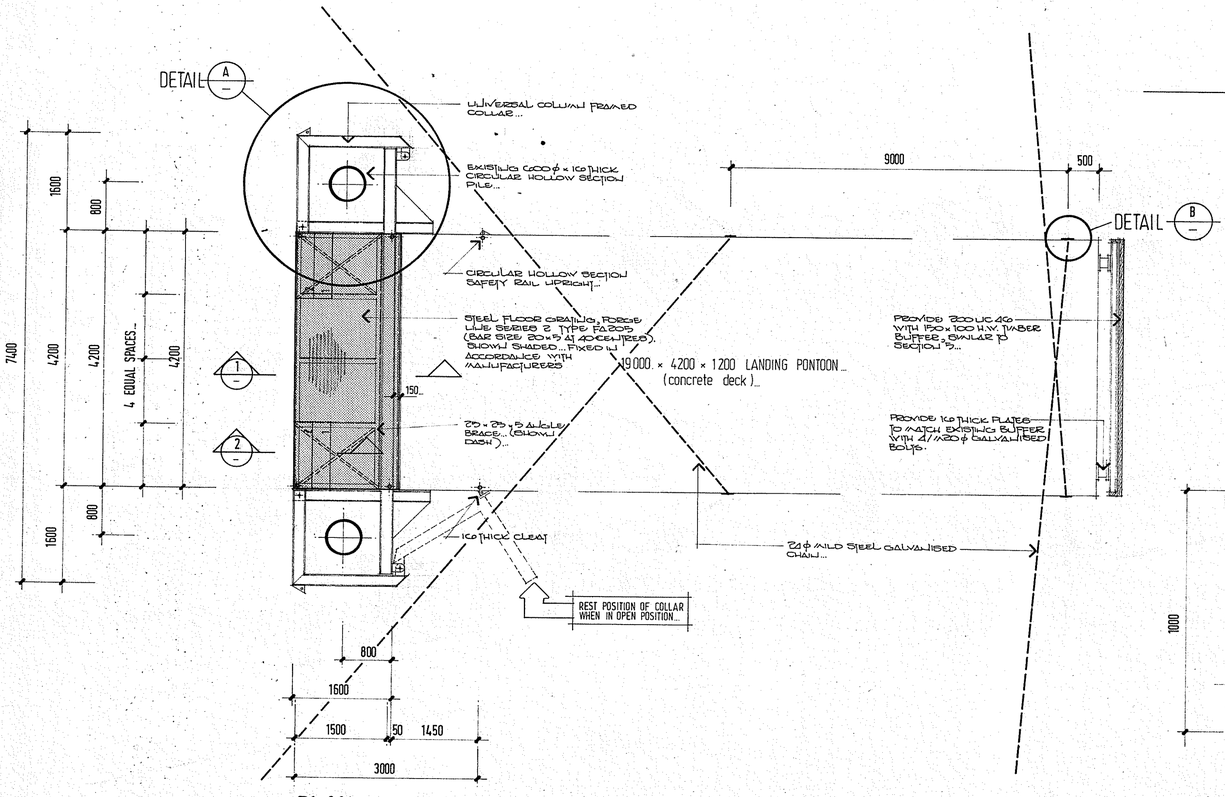


SECTION 5 ... 1 : 10...



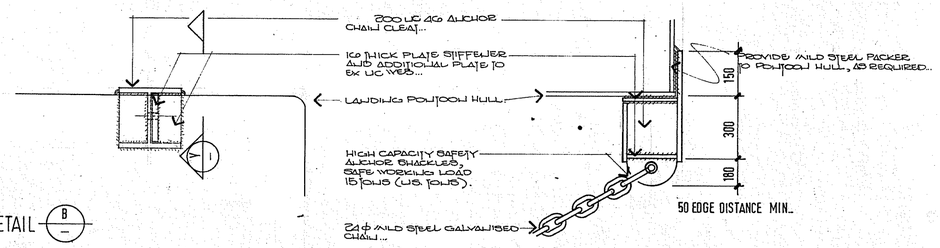
SECTION 4 ... 1 : 10...

CIRCULAR PILE / H.W. BUFFER DETAIL ... 1 : 10...

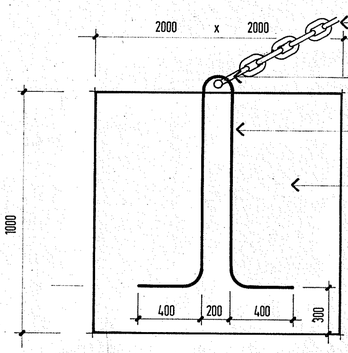


PLAN ... 1 : 50...

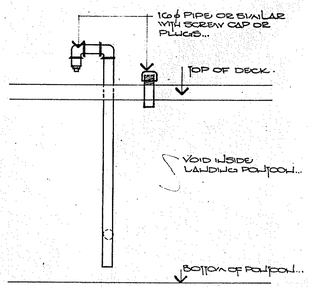
DETAIL B ... 1 : 10...



ELEVATION Y ... 1 : 10...



MOORING BLOCK DETAIL ... 1 : 20...



PROVIDED AT 4 Nº LOCATIONS... TO BE DETERMINED BY SUPERINTENDENT...

FLOODING PLUGS ... 1 : 20...

NOTES

1. FABRICATION AND ERECTION SHALL CONFORM TO AS 4100.
2. UNLESS NOTED OTHERWISE ALL STEEL SHALL HAVE MIN. YIELD STRESS 250 MPa AS PER AS 4100. R.H.S. MEMBERS SHALL BE GRADE C350 TO AS 1163.
3. UNLESS NOTED OTHERWISE ALL WELDS SHALL BE 6MM FILLET WELDS CONTINUOUS FOR FULL PERIMETER OF CONTACT AND BE OF GENERAL PURPOSE QUALITY IN ACCORDANCE WITH AS 1554.
4. AREAS AFFECTED BY SITE WELDING SHALL BE RE-PRIMED AS BELOW:
5. PROTECTIVE COATINGS TO STEELWORK

   PREPARATION :

   ABRASIVE GRIT BLASTING TO CLASS 3.0 IN ACCORDANCE WITH AS 1627 PART 4.

   PRIMER :

   TWO COATS OF "AMERLOCK 400" OR EQUILAVENT APPROVED PRIMER TO 400 MICROMETRES MINIMUM DRY FILM THICKNESS.
6. ALL BOLTS SHALL BE GRADE 4.6/S UNLESS OTHERWISE SPECIFIED.
7. ALL BOLTS, CHAINS, AND SHACKLES SHALL BE HOT DIP GALVANISED. HOLES FOR BOLTS AND SHACKLES SHALL BE DRILLED BY MECHANICAL MEANS.

C2	42 Dia. x 4.0	
C1	60 Dia. x 5.4	
A2	75 x 75 x 10 ANGLE	Grade 250
A1	100 x 100 x 10 ANGLE	Grade 250
UC1	200 UC 46	Grade 250
MARK	DESIGNATION	REMARKS
STEELWORK SCHEDULE		

No.	DESCRIPTION	DATE	INIT.

AMENDMENTS

NORTHERN TERRITORY OF AUSTRALIA

DEPARTMENT OF TRANSPORT AND WORKS

Copyright Reserved

PROPOSED PONTOON AT FERRY LANDING STOKES HILL WHARF...

PROJECT OFFICER	APPROVED	/ /
DRAWN: lucio...	DESIGNED: sa	CHECKED: ton
SCALE: as shown	CAD No.	SHEET: 2 of 5
DRAWING No.: B91 - 2267	AMEND.	